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3510-DS-P

DEPARTMENT OF COMMERCE

Foreign-Trade Zones Board

[B-145-2026]

Foreign-Trade Zone (FTZ) 19, Notification of Proposed Production Activity; CLAAS Omaha, Inc.; (Combine Harvesters and Adapters); Omaha, Nebraska

CLAAS Omaha, Inc. submitted a notification of proposed production activity to the FTZ Board (the Board) for its facility in Omaha, Nebraska within Subzone 19B. The notification conforming to the requirements of the Board's regulations (15 CFR 400.22) was received on October 12, 2026.

Pursuant to 15 CFR 400.14(b), FTZ production activity would be limited to the specific foreign-status material(s)/component(s) and specific finished product(s) described in the submitted notification (summarized below) and subsequently authorized by the Board. The benefits that may stem from conducting production activity under FTZ procedures are explained in the background section of the Board's website – accessible via www.trade.gov/ftz.

The proposed finished products include: Combine Harvesters; and Forage Harvester Attachment Adapters (duty free).

The proposed foreign-status materials/components include: Grease; Talcum; Ethylene Propylene Diene Monomer Adhesives; Silicone Sealing Compounds; Petroleum-Based Assembly Pastes; Plastic Edge Protection Profiles; Plastic Hoses; Plastic Hose Assemblies; Plastic Tubes; Plastic Fuel Lines; Plastic Pipes; Rubber Tube Fittings; Polyurethane Gaskets; Plastic, Polyurethane, Rubber, Metal and Fiber Seals; Self-Adhesive Decals; Sealing Tape; Pressure Locking Bags; Water and Grain Sampling Tanks; Plastic Tank Caps to Cover/Protect Locks and Guards; Plastic Fins Plug; Handles for Operator Safety; Plastic and Aluminum Levers; Rubber, Plastic, and

Steel O-rings, Adapter O-Rings; Plastic, Rubber, and Steel Washers; Sealing Strips and Plastic Flanges; Rubber Pads; Rubber Sealing Profiles; Rubber Seals; Plastic and Polyurethane Brake Hoses; Synthetic Rubber Hose Pipes; Hose Assemblies; Hoses; Synthetic Rubber Fuel Lines; Multi-material Drain Hoses; Plastic with Rubber Belts; Rubber Foam; Through Guides (i.e., Rubber Grommets); Rubber Sealing and Lip Profiles; Rubber Coatings; Rubber and Steel Bushings; Rubber Grommets; Multi-material Hose Supports; Multi-material Lock Caps; Protective Caps/Guards; Deflectors; Rubber and Steel Strips; Rubber Blankets; Rubber Protective Cap Covers and Other Covers; Other Rubber Seals and Lip Profiles; Rubber Insulators/Buffers; Rubber Block Clamps; Cardboard Foldable Cartons; Paper Leaflets; PVC Canvas Components for Graintank Extension; Ropes; Straps; Glass Covers; Cylindrical Collar Structures for Combine Harvester and Other Collars; Covering Structural Hoods and Other Hoods; Cylindrical Cover Shell Structure for Combine Harvester; Engine Insulation Components and Other Insulation; Pack Panel and Cover Structures for Combine Harvester; Cladding; Cover Plates for Engine Insulation Components and Other Cover Plates; Insulating Mats; Steel (E235, ST37.4) Tubes; Steel (AISI 304, AISI 303) Union Nuts; Steel and Base Metal Flanges; Steel Elbows; Steel Fittings; Steel Studs; Steel and Metal Unions; Steel Two-way Connectors; Steel (Alloy Steel 11SMn30 Case Hardened) Adapters; Steel (Alloy Steel 44SMn28QT with Carbon Modified) Nipples and Other Nipples; Steel Male Stud Adapters; Steel (Alloy Steel 11SmnPb30 QT) and Steel with Plastic Connectors; Steel Couplings; Steel Reducers; Steel Wire Ropes; Steel Cables; Steel (C45 Carbon Steel) Roller Chains; Steel Link Chains; Steel Wires; Steel and Steel Coated with Zinc Chains; Steel Eye Bolts; Steel Screws; Steel (42CRM04 QT, S5CRNI18-10, FE/ZN8/Cn/T2+L, X5CRNI18-10) Bolts; Steel (C45 QT) Nuts; Steel Rods, Threaded Steel (S355J2C) Rods, and Rods; Steel Angle Joints; Steel (42CrMo4 QT) and Base Metal Pins; Adjustable Linkage Steel Forks; Steel (X5CrNi18-10) Shafts;

Steel (DC03, A2) Contact Washers; Steel Plates; Steel (S700MC, S355J2) Circular Discs/Steel (Stainless Steel A2, Alloy Steel 11SMn30 Case Hardened, C75S, DC01, A4) Washers; Steel (HC340LA) Sheets/Flat Metal Linkages; Steel (11SMn30) Alloy Rivets; Snap Rings; Jib Keys; Safety Device Plugs; Steel (S235JRC) Rings; Steel (S235JRC) Machined Cylindrical Rod Guides; Steel (C75) and Base Metal Springs; Steel Clasps; Steel (W3 Spring Steel, S235JRC, HC340LA, S355J2C, Stainless Steel W1) Clamps; Steel (DC01, S235JRC) Retainers; Steel Support Brackets; Steel (11SMn30, S355J2G3, E235, X8CrNiS18-9) Sleeves; Steel (X6Cr17) Gear Discs/Steel Worm Gear Hose Clamp; Steel (S235JRC, HC340LA) Angles; Steel Support Clamp/Holders; Steel Screw Clips; Steel Plugs; Steel (S234JRC) Brackets; Steel (S275JR) Pipe Retainer Bands with Surface Mounting Points; Steel (DX51D+Z275) Lids for Combine Harvester; Steel (S235JR, E235) Guide Tubes; Steel (S355J2C+C) Shaft/Sliders; Steel Structural Frames for Combine Harvester; Steel (80CrV2+QT) Shims; Steel (DC01) Beams; Copper and Steel Sealing Rings; Steel Hose Connectors; Steel Mat for Diesel Engine; Steel Ball Joint Heads; Steel Ring Ladders, an Aluminum Ladder Installed on Combine for Service Access; Specialized Wrench with Interface for Service Panels; Tool Cases to repair a harvesting machine; Steel Knife Set for Straw Cutting and Discharge; Lock Mechanisms on Service Panels; Latches to Close Panels; Door Locks; Locking Pins-Door Locks; Hinges; Gas (S235JRC) Spring; Steel Pistons; Turning Lock Mechanisms for Panels; Formed Steel (S235JRC) Cross Bar Section for Latch; Steel (Stainless Steel A2), Nickel Alloy, Aluminum Alloy, and Copper Alloy Blind Rivets; Lock Plugs; Tapered Lock Catch Cones; Metal Slow Moving Vehicle Warning Signs; Diesel Engines with Power Rates Between 343KW to 581KW; Diesel Engines with Power Rates Between 343KW to 581KW with Compressors; Steel Pipes; Half Bearings; Engine Cylinders; Variable Displacement Hydraulic Motor; Oscillating Variable Displacement Pump; Axial Piston Pump; Grease Pump; Rotating Gear

Hydraulic Pump; Gear Pump; Hydraulic Pump; Rotating Pump System; Rotating Displacement Hydraulic Double Pump; Windshield Washer Fluid Pump; Fans; Rotors; Fan Variators; Structural Steel Fabricated Mounts; Containers; Air Conditioning Expansion Tank; Fuel Coolers; Tank Heater for Diesel Exhaust Fluid System; Engine Coolant Expansion Tank; Cooling Covers for Radiator Screens; Fuel Prefilters; Fuel Filter, In-Line Hydraulic Filter, and AC System Filters; Diesel Engine Exhaust Aftertreatment System; Catalytic Converters; Nozzles Made from a Combination of Steel, Plastic, Copper, and Other Materials; Plastic Filling Sieves; Plastic Water Reservoirs/Tanks; Steel Axle Spacers for Mobile Track System; Threshing Kit, a Steel Concave Set for a Specific Crop; Soybean Kit, a Steel Concave Set for Specific Crop; Conversion Sets for Specific Crop Harvesting; Steel Supports; Steel Structural Frames; Fuel Hose Assemblies; Cool Water Pipes for Engine Coolant; Ejectors; Exhaust Pipes; Disc-Latches; Steel Lids; Structural Steel Braces for Combine Integrity; Structural Steel Spacers; Drive Axles; Steel Strips; Steering Axles; Crawler Track Undercarriages; Protective Cladding; Handles for Harvester; Lifting Eyes; Camera Mounts; Communication Modules to Other Machines; Hooks; Compressed Air Reservoirs; Leather and Cloth Cabin Seats; Brakes; Brake Pedals; Spoilers; Chutes to Direct and Funnel Air Flow; Steel Linkage Swing Arms for Motion; Threshing Drum Covers; Locking Devices to Secure Combine Componentry; Motion Links; Harvester Cylinders; Tension Rods; Threshing Units; Consoles, a Structural Element of the Combine; Rakes; Grease Lubrication Lines; Step Floors to Direct Crop Under Threshing Concave; Steel Gussets; Structural Steel Girdles to Reinforce Structure; Structural Steel Element in the Form of Pots; Hybrid Units with Separation Drums, Housings, and Concaves; Grain Troughs; Steel Axle Pins; Steel Rails; Steel Sieves; Steel Frogmouth Sieves; Backside Debris Spreaders; Tubular Steel Safety Frames to Prevent Access to Rotating Machinery; Steel Struts; Various Steel, Plastic, Polyurethane, and Rubber Coverings for

Combine Harvester; Polyvinyl Chloride Sheeting Straw Guides to Direct Machine's Discharge Downward; Grain Augers; Grain Elevator Shafts; Sheet Metal Bracket Indicators; Steel Compression Rings; Steel Filling Heads; Steel Curved Supporting Structural Ribs for Graintank; General Troughs; Mostly Steel, Movable Weldment Flaps; Ladder S420MC Supports; Steel Clevis Pins for Combine Harvester; Steel Handrails; Under Carriage Track Drive System Tracks; Steel Structural Weldment Engine Console; Steel Choppers; Small Dot-Matrix Printers; Engine Communication Modules; Accumulators; Tens Pull Supports as Belt Driver Tensioners; Lubrication Lines; Grease Blocks; Hydraulic Fittings; Valve Blocks; Steel Couplers; Non-Return Valves; Quick Release Couplers; Steel and Plastic Valves; Plug Drains; Hydraulic Line Connector Units; Steel Bearings; Roller Assembly; Steel Balls; Steel Nilos Rings; Drive Bearing Housing Units with Bearings Assembled; Gearboxes; Pulleys; Pulley Mounting Structure Supports; Guide Wheels; Clamping Units; Output Packages as Variable Speed Pulley Assemblies; Drive Units; Tensioning Units; Rings; Belt Tensioners; Cylinders; Pulley Bearing Shafts; Drivers as Variable Speed Pulley Assemblies; Chain Sprockets for Combine Harvester Drive; Pinion AM, a Chain Sprocket with Embedded Bearing; Clevis Pins; Steel USIT Rings; Dampers; Rotary Union Hydraulic Arm Joints; Linear Motors; Linear Drives; Chargers; Engine Alternators; LED Lamps; Deflector Kits with Vehicle Work and Driving Light for Cab Lighting; Miscellaneous Lights for Combine Harvesters; Warning Beacons; Rotating Lamps; Headlights; Work Lamps; Rear Lights and Headlights; Signal Transmitters; Insert-Headlights; Wiper Arms; Sensors for Nitrogen Oxides from Engine; Camera; In-Cabin Display Monitors; Buffer Stops; Relay; Switches; Electrical Light Socket; Junction Distributors for Electrical Feeds; Jumpers; Electronics Hardware and Modules; Fuse Sockets; Harness for Camera; GPS; Connection Electrical Cables; Harnesses with Copper Conductive Core Wire Wrapped Individually with Polymer, then Bundled and Wrapped in a Protective Conduit; Fuse Pullers; Steel

for Step Ladder Treads; Plastic Trays; Cabin Trim for Compartment Opening; Steel Bracket Grinders; Sensors Made from a Combination of Materials; Temperature Sensors; Pressure Sensors; Meters to Measure Moisture Content of Harvested Crop; Encoders Made from a Combination of Materials; and Metal or Plastic Strip Brushes with Nylon Brush Bristles for Sealing Between Surfaces (duty rate ranges from duty-free to 9.0%).

The request indicates that certain materials/components are subject to duties under section 232 of the Trade Expansion Act of 1962 or section 301 of the Trade Act of 1974, depending on the country of origin. The applicable section 232 and section 301 decisions require subject merchandise to be admitted to FTZs in privileged foreign status (19 CFR 146.41).

Public comment is invited from interested parties. Submissions shall be addressed to the Board's Executive Secretary and sent to: ftz@trade.gov. The closing period for their receipt is **[INSERT DATE 40 DAYS AFTER DATE OF PUBLICATION IN THE FEDERAL REGISTER]**.

A copy of the notification will be available for public inspection in the "Online FTZ Information System" section of the Board's website.

For further information, contact John Frye at John.Frye@trade.gov.

Dated: November 18, 2026.

Colin Agostisi,
Executive Secretary.

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